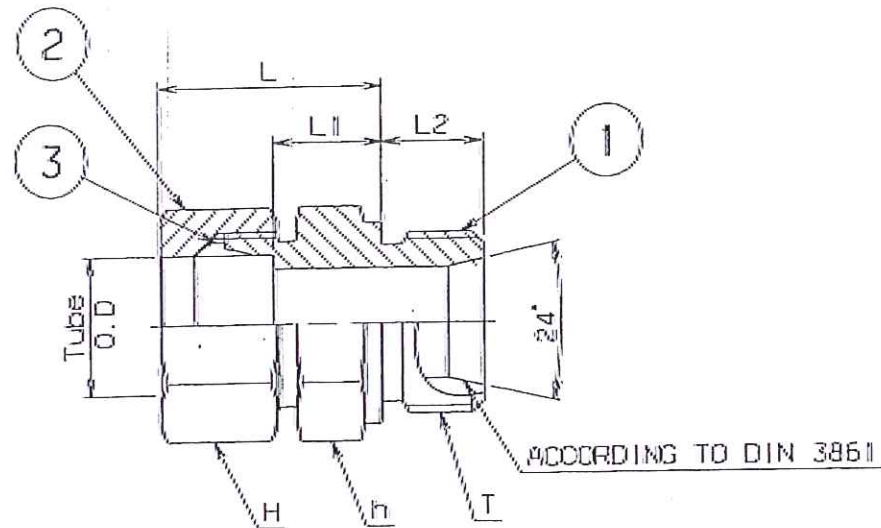


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.									
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM									
PROTO / PILOT / PRODUCTION									

PART NO.	TUBE O.D (mm)	T (Metric)	WIDTH ACROSS FLAT		L	L1	L2
			H	h			
909-60218	18	M26x1.5	32	32	29	14.5	16



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NOTE

THE STRENGTH AND NO AIR LEAKAGE SHALL BE GUARANTEED UNDER THE CONDITION OF NO. 1 AND 2.

- TEMPERATURE RANGE : -40 - +80°C
- OPERATING PRESSURE : MAX. 80 BAR
- END FITTING SHALL BE OF FLARELESS DOUBLE COMPRESSION TYPE & CONFIRM TO SPECIFICATION: DIN2353 (ISO8434-1)
- SHALL BE APPLIED FOR DIMENSIONS NOT SPECIFIED AT DRAWING

3	1	909-60710	SLEEVE		SUS316	
2	1		NUT		SUS316	
1	1		BODY		SUS316	
SL No.	QTY	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY STD/IS STD	Wt.Kg.
DETAIL PARTS			MATERIAL			
			PRODUCT DMRC 8 CAR			
			SURFACE TREATMENT			
			APPROVED <i>[Signature]</i>			
			CHECKED <i>[Signature]</i>			
			DRAWN <i>[Signature]</i>			
1	ECN No.90900485 NOTE 3 ADDED	07.08.2015	SK <i>[Signature]</i>	SM <i>[Signature]</i>	MS <i>[Signature]</i>	
			REF DRG EE01838-403			
ALT	CHANGES / ECN No.	DATE	BY	CKD	APP	QTY
			NEXT ASSY		MODEL	
			DRG No.		ALT	
			909-60218		1	
BEML LIMITED R&D, BANGALORE COMPLEX BANGALORE 560 075			TITLE MALE CONNECTOR(HOSE FITTING)		DRG No. 909-60218	
					ALT 1	

BEML LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075

TITLE
MALE CONNECTOR(HOSE FITTING)

DRG No.
909-60218

ALT
1